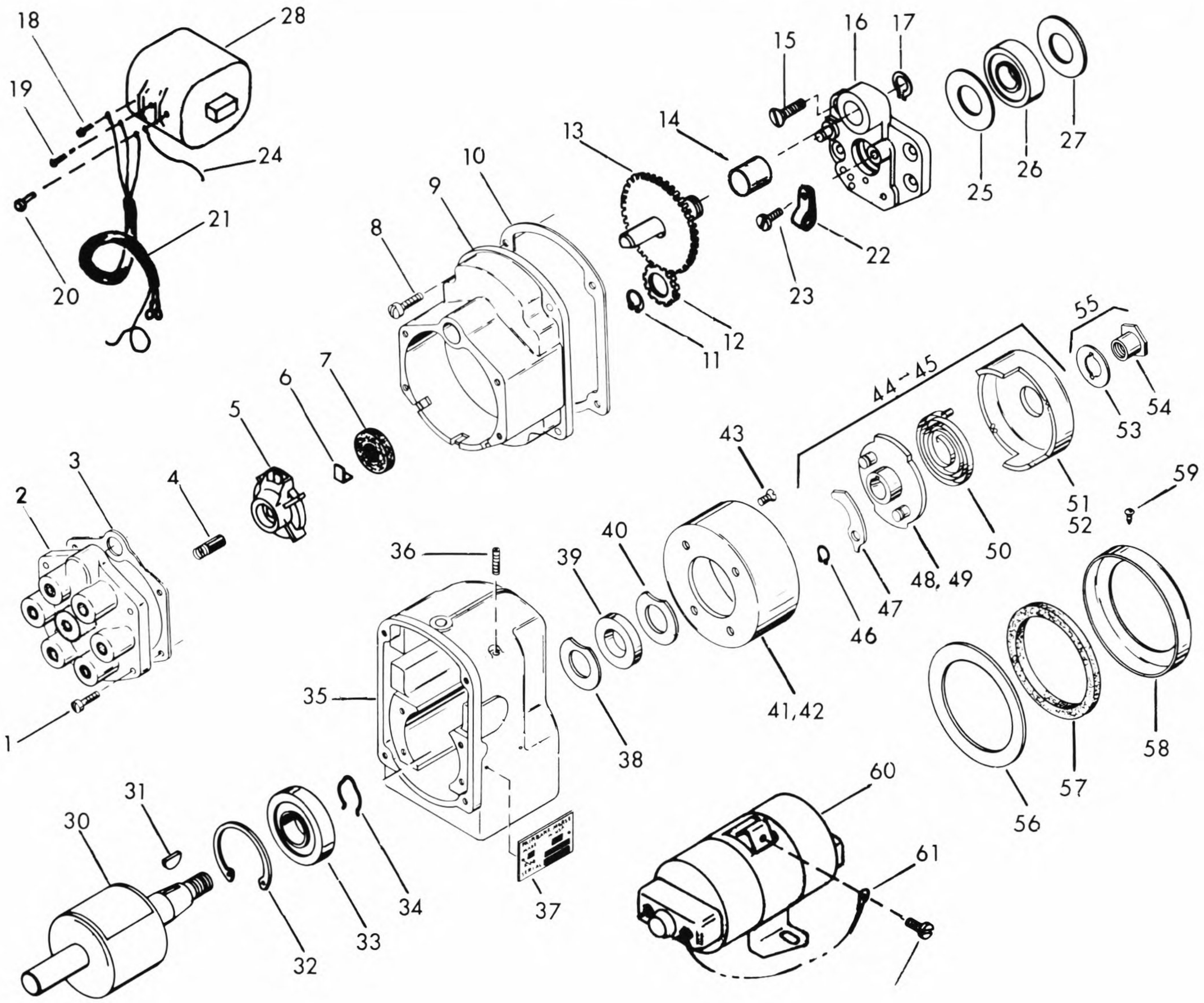
Colt Industries

Fairbanks Morse

Engine Accessories Operation

BELOIT, WISCONSIN 53511

PARTS LIST
Type 69L613 Magnetos
69L613-23; 65



DATA			69L613		Magneto Part Numbers
			-23	-65	
Rotation			CW	CCW	
Hub Angle			25°	25°	
Eng. Mfr.	Buda Div. Allis Chalmers and Waukesha Motor Co.		X	-	69L613-23 10 008 551
	Waukesha Motor Co.		-	X	69L613-65 10 008 554
Ref. No.	Part Number	Part Number	No. Used		Description
1	10 000 891	8S9D	4	4	Screw 8-32 x 9/16
2	10 010 244	YX800	1	1	End cap cover
3	10 100 682	K682	1	1	Gasket
4	10 052 460	E2460B	1	1	Brush and spring
5	10 010 750	W2765	1	1	Distributor rotor
6	10 000 659	A2766	1	1	Spring clip

PRINTED IN U.S.A.

PARTS LIST SS4-69.02
Supersedes SS4-69.20, Jan.1979
January, 1980

Magneto Parts List

Ref. No.	Part Number	Part Number	No. Used -23	No. Used -65	Description
7	10 072 501	G2501	1	1	Distributor shaft seal
8	10 000 895	10S14D	4	4	Screw 10-24 x 7/8
9	10 017 176	CW2430	1	1	End cap
10	10 017 244	X2498	1	1	Gasket
11	10 041 498	D1498	1	1	Rotor gear snap ring
12	10 010 360	Q5952	1	1	Rotor gear
13	10 001 645	CX5939	1	1	Distributor shaft and gear
14	10 095 950	D5950C	1	1	Distributor bearing
15	10 017 803	8S7B	4	4	Screw 8-32 x 7/16
16	10 004 056	YX4631	1	1	Bearing support
17	10 071 498	G1498	1	1	Distributor gear snap ring
18	10 013 062	8S5NA	1	1	Screw 8-32 x 5/16
19	10 001 818	6S4U	1	1	Screw 6-32 x 1/4
20	10 003 566	10FS4D	1	1	Screw 10-32 x 1/4
21	10 017 020	CB752	1	1	Harness assembly
22	10 017 260	J2471	1	1	Harness clamp
23	10 013 062	8S5NA	1	1	Screw 8-32 x 5/16
24	10 017 189	Q2499A	1	1	Magneto ground wire
25	10 010 845	E2493	1	1	Grease retaining washer
26	10 145 949	D5949A	1	1	Cam end bearing
27	10 112 492	A2492C	1	1	Grease retaining washer
28	10 017 732	GV2477C	1	1	Coil
30	10 010 628	ER2480	1	1	Rotor
31	10 000 279	3K1	1	1	Key
32	10 101 498	B1498B	1	1	Snap ring
33	10 105 949	C5949	1	1	Drive end bearing
34	10 131 498	B1498D	1	1	Snap ring
35	10 392 425	MR2425	1	1	Housing
36	10 010 938	31SS14A	2	2	Setscrew 5/16-24 x 7/8
37	10 010 195	A195	1	1	Nameplate
38	10 112 492	A2492C	1	1	Inner washer
39	10 073 861	G3861	1	1	Shaft seal
40	10 012 492	A2492A	1	1	Outer seal
41	10 034 591	C4591	1	-	Coupling outer shell
42	10 024 591	B4591	-	1	Coupling outer shell
43	10 000 726	25S6G	4	4	Screw 1/4-20 x 3/8
44	10 412 560	SU2563C	-	1	Coupling assembly
45	10 382 560	PU2563C	1	-	Coupling assembly
46	10 014 546	D1498J	2	2	Pawl snap ring
47	10 001 360	Q2566	2	2	Coupling pawl
48	10 152 563	Q2563	1	-	Coupling hub
49	10 162 563	R2563	-	1	Coupling hub
50	10 052 565	E2565	1	1	Coupling spring
51	10 135 957	N5957	1	-	Coupling shell
52	10 125 957	M5957	-	1	Coupling shell
53	10 011 781	B5931B	1	1	Lockwasher
54	10 011 740	U2570	1	1	Nut
55	10 017 133	SK140	1	1	Coupling hardware kit
56	10 042 502	D2502	1	1	Flat washer
57	10 035 968	C5968	1	1	Felt washer
58	10 042 428	D2428	1	1	Cupped washer
59	10 026 222	B6222	2	2	Screw
60	10 014 296	PPT2477P	1	1	Transformer
61	10 011 709	M2499A	1	1	Transformer ground wire
62	10 001 617	8S4U	1	1	Screw 8-32 x 1/4