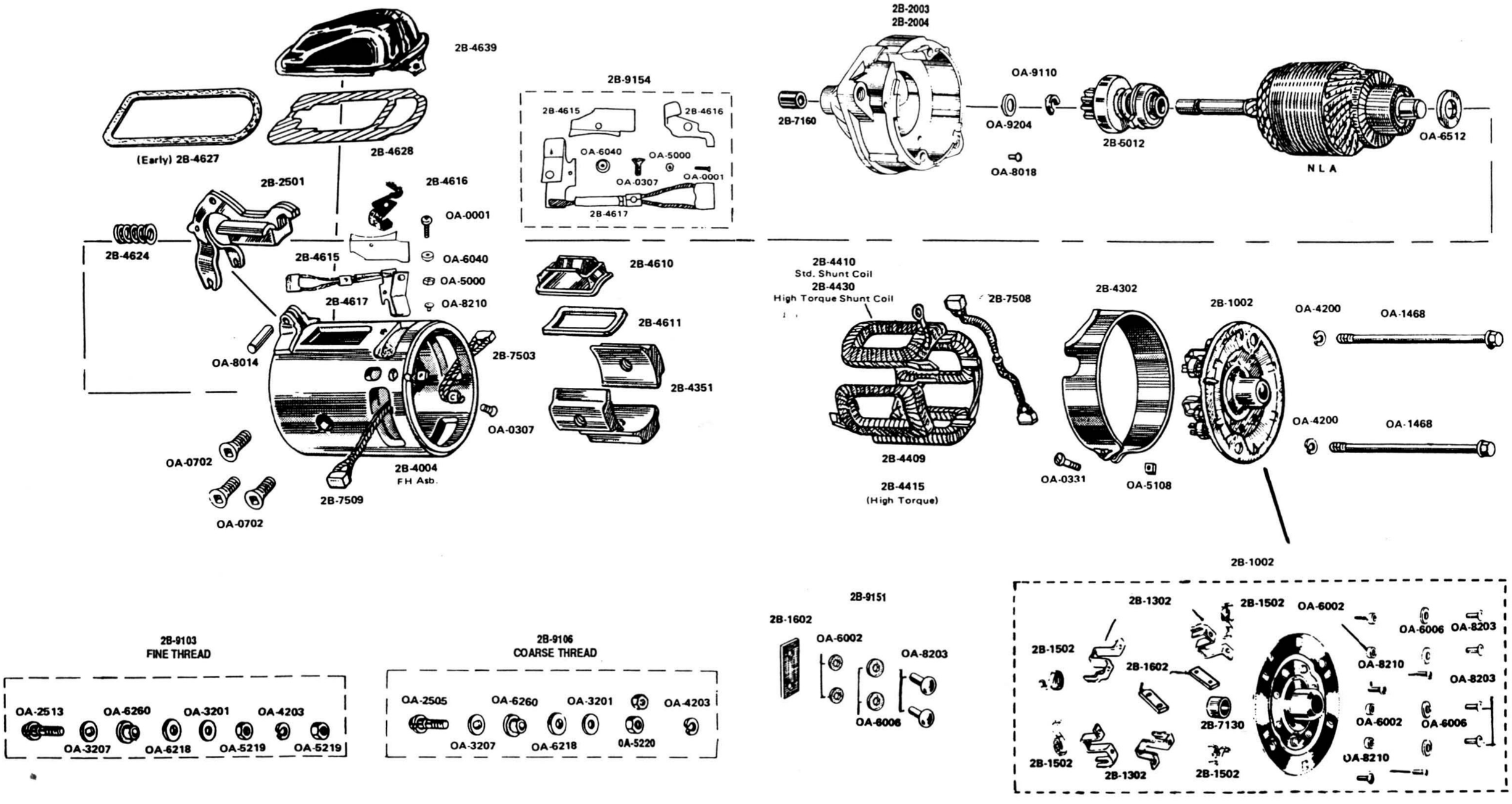
4-1/2" Early Ford Starter

Ford SA-630, SA-651, SA-659, SA-660
Lester 3124, 3131